SAFETY DATA SHEET



1. Identification

Product number	TKES-130
Recommended use	Printing Inks.
Recommended restrictions	None known.

Supplier/Distributor information

Company name	
Address	PANNIER CORPORATION
Telephone E-mail WWW Emergency phone number	207 Sandusky Street Pittsburgh, PA 15212-5823 USA 412-323-4900 sales@pannier.com www.pannier.com INFOTRAC: 24-hour telephone number: 1-800-535-5053

2. Hazard(s) identification

Physical hazards	Flammable liquids	Category 2
Health hazards	Serious eye damage/eye irritation	Category 2A
	Specific target organ toxicity, single exposure	Category 3 narcotic effects
OSHA defined hazards	Not classified.	

Label elements



Signal word	Danger
Hazard statement	Highly flammable liquid and vapor. Causes serious eye irritation. May cause drowsiness or dizziness.
Precautionary statement	
Prevention	Keep away from heat/sparks/open flames/hot surfaces No smoking. Keep container tightly closed. Ground/bond container and receiving equipment. Use explosion-proof electrical/ventilating/lighting equipment. Use only non-sparking tools. Take precautionary measures against static discharge. Avoid breathing mist or vapor. Wash thoroughly after handling. Use only outdoors or in a well-ventilated area. Wear protective gloves/eye protection/face protection.
Response	If on skin (or hair): Take off immediately all contaminated clothing. Rinse skin with water/shower. If inhaled: Remove person to fresh air and keep comfortable for breathing. If in eyes: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Call a poison center/doctor if you feel unwell. If eye irritation persists: Get medical advice/attention. In case of fire: Use appropriate media to extinguish.
Storage	Store in a well-ventilated place. Keep cool. Keep container tightly closed. Store locked up.
Disposal	Dispose of contents/container in accordance with local/regional/national/international regulations.
Hazard(s) not otherwise classified (HNOC)	None known.

3. Composition/information on ingredients

Mixtures

Chemical name	CAS number	%
Methyl ethyl ketone	78-93-3	80-100

2-Pentanone		107-87-9	0-5
Ethylbenzene		100-41-4	<0.1
Other components below repo	rtable levels		11.14
omposition comments	All concentrations are in percent by weight un percent by volume.	less ingredient is a gas. Gas	s concentrations a
. First-aid measures			
halation	Remove victim to fresh air and keep at rest in CENTER or doctor/physician if you feel unwel		reathing. Call a P
kin contact	Take off immediately all contaminated clothing. Rinse skin with water/shower. Get medical attention if irritation develops and persists.		
ye contact	Immediately flush eyes with plenty of water for at least 15 minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Get medical attention if irritation develops and personal personal develops.		
gestion	Rinse mouth. If ingestion of a large amount do	pes occur, call a poison cont	trol center immed
ost important mptoms/effects, acute and layed	May cause drowsiness and dizziness. Headac Symptoms may include stinging, tearing, redn		
dication of immediate edical attention and special eatment needed	Provide general supportive measures and treat immediately. While flushing, remove clothes we ambulance. Continue flushing during transport Symptoms may be delayed.	which do not adhere to affect	ted area. Call an
eneral information	Take off all contaminated clothing immediately material(s) involved, and take precautions to p before reuse.		
. Fire-fighting measures			
itable extinguishing media	Water fog. Alcohol resistant foam. Dry chemic	al powder. Carbon dioxide ((CO2).
suitable extinguishing edia	Do not use water jet as an extinguisher, as thi	s will spread the fire.	
pecific hazards arising from e chemical	Vapors may form explosive mixtures with air. of ignition and flash back. During fire, gases h		
pecial protective equipment nd precautions for firefighters	Self-contained breathing apparatus and full pr	otective clothing must be we	orn in case of fire
re fighting quipment/instructions	In case of fire and/or explosion do not breathe so without risk.	e fumes. Move containers fro	om fire area if you
pecific methods	Use standard firefighting procedures and cons	sider the hazards of other in	volved materials.
eneral fire hazards	Highly flammable liquid and vapor.		
Accidental release meas	sures		
ersonal precautions, rotective equipment and nergency procedures	Keep unnecessary personnel away. Keep per ignition sources (no smoking, flares, sparks, o protective equipment and clothing during clear damaged containers or spilled material unless closed spaces before entering them. Local au cannot be contained. For personal protection,	or flames in immediate area) n-up. Avoid breathing mist of swearing appropriate protect thorities should be advised	. Wear appropriat or vapor. Do not to tive clothing. Ven
lethods and materials for ontainment and cleaning up	Eliminate all ignition sources (no smoking, flar precautionary measures against static dischar (wood, paper, oil, etc.) away from spilled mate	rge. Use only non-sparking t	ools. Keep comb
	Large Spills: Stop the flow of material, if this is possible. Cover with plastic sheet to prevent s vermiculite, sand or earth to soak up the product Following product recovery, flush area with wa	preading. Use a non-combu uct and place into a contain	istible material lik
	Small Spills: Absorb with earth, sand or other	non-combustible material a	nd transfer to cor

Small Spills: Absorb with earth, sand or other non-combustible material and transfer to containers for later disposal. Wipe up with absorbent material (e.g. cloth, fleece). Clean surface thoroughly to remove residual contamination.

Environmental precautionsNever return spills to original containers for re-use. For waste disposal, see section 13 of the SDS.Avoid discharge into drains, water courses or onto the ground.

7. Handling and storage

Precautions for safe handling	Do not handle, store or open near an open flame, sources of heat or sources of ignition. Protect material from direct sunlight. When using do not smoke. Explosion-proof general and local exhaust ventilation. Take precautionary measures against static discharges. All equipment used when handling the product must be grounded. Use non-sparking tools and explosion-proof equipment. Avoid breathing mist or vapor. Avoid contact with eyes. Avoid prolonged exposure. Wear appropriate personal protective equipment. Observe good industrial hygiene practices. Use care in handling/storage.
Conditions for safe storage, including any incompatibilities	Store locked up. Keep away from heat, sparks and open flame. Prevent electrostatic charge build-up by using common bonding and grounding techniques. Store in a cool, dry place out of direct sunlight. Store in original tightly closed container. Store in a well-ventilated place. Keep in an area equipped with sprinklers. Store away from incompatible materials (see Section 10 of the SDS).

8. Exposure controls/personal protection

Occupational exposure limits

US. OSHA Table Z-1 Limits for Air Contaminants (29 CFR 1910.1000)

Components	Туре		١	/alue
2-Pentanone (CAS 107-87-9)	PEL		7	700 mg/m3
,			2	200 ppm
Methyl ethyl ketone (CAS 78-93-3)	PEL		5	590 mg/m3
,			2	200 ppm
US. ACGIH Threshold Lim	nit Values			
Components	Туре		١	/alue
2-Pentanone (CAS 107-87-9)	STEL		1	50 ppm
Methyl ethyl ketone (CAS 78-93-3)	STEL		3	300 ppm
	TWA		2	200 ppm
US. NIOSH: Pocket Guide	to Chemical Hazards			
Components	Туре		١	/alue
2-Pentanone (CAS 107-87-9)	TWA			530 mg/m3
				50 ppm
Methyl ethyl ketone (CAS 78-93-3)	STEL		8	385 mg/m3
			3	300 ppm
	TWA		5	590 mg/m3
			2	200 ppm
logical limit values			2	200 ppm
logical limit values ACGIH Biological Exposu	ire Indices		2	200 ppm
-	re Indices Value	Determinant	Specimen	200 ppm Sampling Time
ACGIH Biological Exposu		Determinant MEK		
ACGIH Biological Exposu Components Methyl ethyl ketone (CAS	Value 2 mg/l	MEK	Specimen	
ACGIH Biological Exposu Components Methyl ethyl ketone (CAS 78-93-3)	Value 2 mg/l case see the source docu Explosion-proof gen changes per hour) s applicable, use proc maintain airborne le	MEK eral and local exh hould be used. Ve ess enclosures, lo vels below recom n airborne levels t	Specimen Urine aust ventilation entilation rates s ocal exhaust ve mended exposi- co an acceptable	* . Good general ventilation (typically 10 air should be matched to conditions. If ntilation, or other engineering controls to ure limits. If exposure limits have not been e level. Provide eyewash station. Eye was
ACGIH Biological Exposu Components Methyl ethyl ketone (CAS 78-93-3) * - For sampling details, ple propriate engineering strols	Value 2 mg/l asse see the source docu Explosion-proof gen changes per hour) s applicable, use proc maintain airborne le established, maintai fountain and emerge	MEK eral and local exh hould be used. Ve ess enclosures, lo vels below recomi n airborne levels t ency showers are otective equipme	Specimen Urine aust ventilation entilation rates s ocal exhaust ve mended expose to an acceptable recommended. ent	* . Good general ventilation (typically 10 air should be matched to conditions. If ntilation, or other engineering controls to ure limits. If exposure limits have not been e level. Provide eyewash station. Eye was
ACGIH Biological Exposu Components Methyl ethyl ketone (CAS 78-93-3) * - For sampling details, ple propriate engineering strols	Value 2 mg/l case see the source docu Explosion-proof gen changes per hour) s applicable, use proc maintain airborne le established, maintai fountain and emerge	MEK eral and local exh hould be used. Ve ess enclosures, lo vels below recomi n airborne levels t ency showers are otective equipme	Specimen Urine aust ventilation entilation rates s ocal exhaust ve mended expose to an acceptable recommended. ent	* . Good general ventilation (typically 10 air should be matched to conditions. If ntilation, or other engineering controls to ure limits. If exposure limits have not been e level. Provide eyewash station. Eye was
ACGIH Biological Exposu Components Methyl ethyl ketone (CAS 78-93-3) * - For sampling details, ple propriate engineering strols	Value 2 mg/l case see the source docu Explosion-proof gen changes per hour) s applicable, use proc maintain airborne le established, maintai fountain and emerge es, such as personal pro- Wear safety glasses	MEK eral and local exh hould be used. Ve ess enclosures, lo vels below recom n airborne levels t ency showers are otective equipme s with side shields	Specimen Urine aust ventilation entilation rates s ocal exhaust ve mended expose o an acceptable recommended. ent (or goggles).	* . Good general ventilation (typically 10 air should be matched to conditions. If ntilation, or other engineering controls to ure limits. If exposure limits have not been e level. Provide eyewash station. Eye was

Other	Wear suitable protective clothing.
Respiratory protection	Chemical respirator with organic vapor cartridge and full facepiece.
Thermal hazards	Wear appropriate thermal protective clothing, when necessary.
General hygiene considerations	When using do not smoke. Always observe good personal hygiene measures, such as washing after handling the material and before eating, drinking, and/or smoking. Routinely wash work clothing and protective equipment to remove contaminants.

9. Physical and chemical properties

Appearance	
Physical state	Liquid.
Form	Liquid.
Color	Black.
Odor	Characteristic.
Odor threshold	Not available.
рН	Not available.
Melting point/freezing point	Not available.
Initial boiling point and boiling range	174.2 °F (79 °C)
Flash point	24.8 °F (-4.0 °C)
Evaporation rate	Not available.
Flammability (solid, gas)	Not applicable.
Upper/lower flammability or expl	osive limits

Explosive limit - lower (%)	1.8 % v/v
Explosive limit - upper (%)	11.5 % v/v
Vapor pressure	105 hPa (79 mm Hg)
Vapor density	Not available.
Relative density	Not available.
Solubility(ies)	
Solubility (water)	Partly miscible.
Partition coefficient (n-octanol/water)	Not available.
Auto-ignition temperature	Not available.
Decomposition temperature	Not available.
Viscosity	Not available.
Other information	
Density	0.84 g/cm3
Explosive properties	Not explosive.
Oxidizing properties	Not oxidizing.

10. Stability and reactivity

Reactivity	The product is stable and non-reactive under normal conditions of use, storage and transport.
Chemical stability	Material is stable under normal conditions.
Possibility of hazardous reactions	No dangerous reaction known under conditions of normal use.
Conditions to avoid	Avoid heat, sparks, open flames and other ignition sources. Avoid temperatures exceeding the flash point. Contact with incompatible materials.
Incompatible materials	Strong oxidizing agents. Strong acids.
Hazardous decomposition products	Thermal decomposition or combustion may liberate carbon oxides and other toxic gases or vapors.

11. Toxicological information

Information on likely routes of exposure

Inhalation	May cause drowsiness and dizziness. Headache. Nausea, vomiting. Prolonged inhalation may be harmful.
Skin contact	No adverse effects due to skin contact are expected.
Eye contact	Causes serious eye irritation.
Ingestion	May cause discomfort if swallowed.
Symptoms related to the physical, chemical and toxicological characteristics	May cause drowsiness and dizziness. Headache. Nausea, vomiting. Severe eye irritation. Symptoms may include stinging, tearing, redness, swelling, and blurred vision.

Information on toxicological effects

Acute toxicity	Narcotic effects.			
Components	Species	Test Results		
2-Pentanone (CAS 107-87-9)				
Acute				
Dermal				
LD50	Rabbit	6500 mg/kg		
Skin corrosion/irritation	Prolonged skin conta	act may cause temporary irritation.		
Serious eye damage/eye irritation	Causes serious eye	irritation.		
Respiratory or skin sensitizatio	n			
Respiratory sensitization	Not a respiratory ser	nsitizer.		
Skin sensitization	This product is not e	This product is not expected to cause skin sensitization.		
Germ cell mutagenicity	No data available to mutagenic or genoto	indicate product or any components present at greater than 0.1% are xic.		
Carcinogenicity	This product is not considered to be a carcinogen by IARC, ACGIH, NTP, or OSHA.			
OSHA Specifically Regulate	ed Substances (29 CF	R 1910.1001-1050)		
Not listed.				
Reproductive toxicity		This product is not expected to cause reproductive or developmental effects.		
Specific target organ toxicity - single exposure	May cause drowsine	ss and dizziness.		
Specific target organ toxicity - repeated exposure	Not classified.			
Aspiration hazard	Not an aspiration ha	zard.		
Chronic effects	Prolonged inhalation	may be harmful.		
12. Ecological information	n			
Ecotoxicity	The product is not classified as environmentally hazardous. However, this does not exclude the possibility that large or frequent spills can have a harmful or damaging effect on the environment.			
Persistence and degradability	No data is available	on the degradability of this product.		
Bioaccumulative potential				
Partition coefficient n-octa	nol / water (log Kow)			
2-Pentanone (CAS 107-87-9) Methyl ethyl ketone (CAS 78-		0.91 0.29		
Mobility in soil	The product is partly	miscible with water and may spread in the aquatic environment.		
Other adverse effects	None known.			
13. Disposal consideratio	ns			
Disposal instructions	Collect and reclaim of	or dispose in sealed containers at licensed waste disposal site. Dispose of		

Disposal instructions	Collect and reclaim or dispose in sealed containers at licensed waste disposal site. Dispose of contents/container in accordance with local/regional/national/international regulations.
Local disposal regulations	Dispose in accordance with all applicable regulations.

Hazardous waste code	D001: Waste Flammable material with a flash point <140 F D035: Waste Methyl ethyl ketone The waste code should be assigned in discussion between the user, the producer and the waste disposal company.
Waste from residues / unused products	Dispose of in accordance with local regulations. Empty containers or liners may retain some product residues. This material and its container must be disposed of in a safe manner (see: Disposal instructions).
Contaminated packaging	Since emptied containers may retain product residue, follow label warnings even after container is emptied. Empty containers should be taken to an approved waste handling site for recycling or disposal.

14. Transport information

DOT

DOT	
UN number	UN1210
UN proper shipping name	Printing ink, flammable
Transport hazard class(es)	
Class	3
Subsidiary risk	
Label(s)	3
Packing group	11
Special precautions for user	· Read safety instructions, SDS and emergency procedures before handling.
Special provisions	149, IB2, T4, TP1, TP8
Packaging exceptions	150
Packaging non bulk	173
Packaging bulk	242
ΙΑΤΑ	
UN number	UN1210
UN proper shipping name	Printing ink flammable
Transport hazard class(es)	
Class	3
Subsidiary risk	
Packing group	I
Environmental hazards	No.
ERG Code	3L
Special precautions for user	· Read safety instructions, SDS and emergency procedures before handling.
IMDG	
UN number	UN1210
UN proper shipping name	PRINTING INK FLAMMABLE
Transport hazard class(es)	
Class	3
Subsidiary risk	•
Packing group	I
Environmental hazards	
Marine pollutant	No.
EmS	F-E, S-D
	· Read safety instructions, SDS and emergency procedures before handling.
Transport in bulk according to	Not established.
Annex II of MARPOL 73/78 and	
the IBC Code	

15. Regulatory information

US federal regulations	This product is a "Hazardous Chemical" as defined by the OSHA Hazard Communication Standard, 29 CFR 1910.1200. All components are on the U.S. EPA TSCA Inventory List.	
TSCA Section 12(b) Export	lotification (40 CFR 707, Subpt. D)	
Not regulated. OSHA Specifically Regulate Not listed.	l Substances (29 CFR 1910.1001-1050)	
CERCLA Hazardous Substa	ice List (40 CFR 302.4)	
2-Pentanone (CAS 107-8 Methyl ethyl ketone (CAS	,	

Superfund Amendments and R	eauthorization Act of 1986 (S	ARA)	
Hazard categories	Immediate Hazard - Yes		
	Delayed Hazard - No Fire Hazard - Yes		
	Pressure Hazard - No		
SARA 302 Extremely haza	Reactivity Hazard - No		
Not listed.	abus substance		
SARA 311/312 Hazardous chemical	Yes		
SARA 313 (TRI reporting) Not regulated.			
Other federal regulations			
Clean Air Act (CAA) Sectio	n 112 Hazardous Air Pollutan	ts (HAPs) List	
	n 112(r) Accidental Release F	Prevention (40 CFR 68.130)	
Not regulated.	N I I I I		
Safe Drinking Water Act (SDWA)	Not regulated.		
Drug Enforcement Adu Chemical Code Numbe		sential Chemicals (21 CFR 1310.02(b) and	1310.04(f)(2) and
Methyl ethyl ketone Drug Enforcement Adı	, ,	6714 Exempt Chemical Mixtures (21 CFR 1310	.12(c))
Methyl ethyl ketone DEA Exempt Chemica	(CAS 78-93-3) Mixtures Code Number	35 %WV	
Methyl ethyl ketone		6714	
US state regulations			
US. Massachusetts RTK - S	Substance List		
2-Pentanone (CAS 107-	-		
-	d Community Right-to-Know	Act	
Methyl ethyl ketone (CA	S 78-93-3) and Community Right-to-Kno	wlaw	
2-Pentanone (CAS 107-			
Methyl ethyl ketone (CA US. Rhode Island RTK			
Methyl ethyl ketone (CA	S 78-93-3)		
US. California Proposition	65		
WARNING: This produc	t contains a chemical known to	the State of California to cause cancer.	
		roductive Toxicity (CRT): Listed substand	ce
Ethylbenzene (CAS	5 100-41-4)		
International Inventories			
Country(s) or region	Inventory name		On inventory (yes/no)*
Australia	Australian Inventory of Cher		No
Canada	Domestic Substances List (I		No
Canada China	Non-Domestic Substances I	cal Substances in China (IECSC)	Yes Yes
Europe	European Inventory of Exist		No
	Substances (EINECS)		
Europe		emical Substances (ELINCS)	No
Japan		w Chemical Substances (ENCS)	No
Korea	Existing Chemicals List (EC	L)	No
New Zealand	New Zealand Inventory	aicals and Chamical Substances	No
Philippines	(PICCS)	nicals and Chemical Substances	No

Country(s) or region

Inventory name

United States & Puerto Rico Toxic Substances Control Act (TSCA) Inventory

*A "Yes" indicates this product complies with the inventory requirements administered by the governing country(s). A "No" indicates that one or more components of the product are not listed or exempt from listing on the inventory administered by the governing country(s).

16. Other information, including date of preparation or last revision

Issue date	07-July-2015
Revision date	-
Version #	01
HMIS® ratings	Health: 2 Flammability: 3 Physical hazard: 0
NFPA ratings	2 0

Disclaimer

REA Elektronik Inc. cannot anticipate all conditions under which this information and its product, or the products of other manufacturers in combination with its product, may be used. It is the user's responsibility to ensure safe conditions for handling,storage and disposal of the product, and to assume liability for loss, injury, damage or expense due to improper use. The information in the sheet was written based on the best knowledge and experience currently available.