SAFETY DATA SHEET

Section 1 - Chemical Product and Company Information



PANNIER CORPORATION

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Product Name: TKD-UV 140

Product Use: Ink

Not recommended for: Contact with food

Section 2 - Hazards Identification							
GHS Ratings	GHS Ratings						
Flam	nmable liquid	2	Flash point < 23°C and initial boiling point > 35°C (95°F)				
	corrosive	2A	Eye irritant: Subcategory 2A, Reversible in 21 days				
GHS Hazards							
H22	5	Highly flammable liquid and vapor					
H319	H319		Causes serious eye irritation.				
GHS Precautions							
P210)	Keep away from heat/sparks/open flames/hot surfaces. No smoking					
P233	3	Keep container tightly closed					
P240)	Ground/bond container and receiving equipment					
P24	1	Use explosion-proof electrical/ventilating/light/manufacturer/equipment					
P242	2	Use only non-sparking tools					
P243	3	Take precautionary measures against static discharge					
P264	1	Wash contact area thoroughly after handling.					
P280)	Wear protective gloves/protective clothing/eye protection/face protection					
P303+P361+P353		IF ON SKIN (or hair): Remove/Take off immediately all contaminated clothing.					
		Rinse skin with v	vater/shower				
P305	5+P351+P338	IF IN EYES: Rins	se continuously with water for several minutes. Remove contact				
		lenses if present	and easy to do – continue rinsing				
			If eye irritation persists, get medical advice/attention				
P370+P378 In case of fire: Use for extinction		se for extinction					
P403+P235		Store in a well ventilated place. Keep cool					
P50 ²	1	Dispose of conte	nts/container in accordance with				
		•	tional/international regulations.				

Signal Word: Danger



Acute Toxicity

N/A

Conditions Aggravated

N/A

Chronic Effects

N/A

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Section 3 - Composition / Information on Ingredients

Chemical Name	CAS number	Weight Concentration %
Ethyl methyl ketone	78-93-3	70.00% - 80.00%

Section 4 - First Aid Measures

INHALATION - Move affected person to fresh air, rest in a half upright position, and loosen clothing. If breathing is difficult, administer oxygen. If breathing has stopped, give artificial respiration. Seek medical advice after significant exposure.

EYE CONTACT - Flush with large amounts of water for at least 15 minutes. Lift eyelids occasionally. Get prompt medical attention.

SKIN - Wash thoroughly with soap and water immediately. Remove all contaminated clothing immediately. Seek medical advice if irritation persists.

INGESTION - Seek medical advice. The decision to induce vomiting or not must be made by a physician after careful consideration of all materials ingested. Risk of aspiration into lungs.

Section 5 - Fire Fighting Measures

Suitable Extinguishing Media

Carbon Dioxide---Dry Chemical---Foam----Water Fog Use water for cooling material stored in vicinity of fire.

Explosion Hazards

Vapors are heavier than air and may travel along the ground to an ignition source some distance from material handling point. Ignition sources include pilot lights, smoking, heaters, electric motors, sparks from electrical switches and static discharges.

CAUTION: Never use cutting torch on empty containers! Residual solvent vapor in empty container may explode. Application to hot surfaces requires special precautions. During emergency conditions, overexposure to decomposition products may cause a health hazard. Symptoms may not be immediately apparent. Obtain Medical Attention.

Hazardous Combustion Products

N/A

Recommended Fire Equipment

Use self-contained breathing apparatus with a full-face piece operated in a pressure-demand or other positive pressure mode. Wear protective clothing.

Section 6 - Accidental Release Measures

<u>Non-emergency personnel:</u> Evacuate and isolate the area and prevent access. Remove ignition sources. No flares, smoking or flames in hazard area. Notify management. Avoid breathing vapor or mist and put on protective equipment. Control source of the leak. Ventilate.

<u>Emergency responders:</u> See section 8 for any specialized clothing recommendations. Also reference the information for non-emergency personnel

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<u>Environmental precautions:</u> Prevent further leakage or spillage if possible. Do not allow the material to spread to drains, sewers, water supplies, or soil.

<u>Small Spill:</u> Stop leak if possible and move containers from the spill area. Water soluble: dilute with water and mop up. Water Insoluble: Cover spill area with a suitable absorbent inert material (Kitty Litter, Oil-Dri, etc.) and dispose of in an appropriate metal waste container. Dispose of material through a licensed waste disposal contractor.

<u>Large Spill:</u> Stop leak if possible and move containers from the spill area. Approach release from upwind. Contain spillage and with non-combustible absorbent material and place in appropriate disposal container according to local regulations. Dispose of material through a licensed waste disposal contractor. Report spill to appropriate governing agencies if applicable.

Section 7 - Handling and Storage

Precautions for Safe Handling

Keep away from food, drink and heat. Keep away from sources of ignition. No smoking. Do not breathe vapor. Avoid contact with skin and eyes. Never use pressure to empty. Take precautionary measures against static discharges.

Storage temperature-

Minimum: do not freeze Maximum: 40°C (104°F)

Storage Period- See technical data sheet.

Section 8 - Exposure Controls / Personal Protection							
Chemical Name / CAS No.	OSHA Exposure Limits	ACGIH Exposure Limits	Other Exposure Limits				
Ethyl methyl ketone 78-93-3	200 ppm TWA; 590 mg/m3 TWA	300 ppm STEL 200 ppm TWA	NIOSH: 200 ppm TWA; 590 mg/m3 TWA 300 ppm STEL; 885 mg/m3 STEL				

Engineering Controls: Use only with adequate ventilation. Use process enclosures, local exhaust ventilation, or other controls to keep air containment concentration below current applicable OSHA permissible exposure limit or ACGIH TLV limit, and volatiles below lower explosive limit. Heavy solvent vapors should be removed from the lower levels of area, and all ignition sources (non-explosion proof equipment) should be eliminated if flammable mixtures will be encountered. Remove decomposition products formed during welding or flame cutting of surfaces coated with this product. For baking finishes - vent vapors emitted on heating.

Environmental Controls: Emissions should comply with environmental protection legislation.

Individual Protection Measures:

<u>Hygiene measures</u>- Wash hands, forearms, etc. after handling chemical products, before eating, smoking, and using the lavatory, and the end of the work period. Use appropriate techniques when removing potentially contaminated clothing and wash before reusing. Know the locations of eyewash and safety showers.

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Respiratory Protection- Provide adequate ventilation to keep exposure below permissible limits. If a risk assessment deems necessary, operator is to use a properly fitted, air purifying or supplied air respirator. Respirator selection must be based on known/ anticipated exposure levels, the hazards of the product, and the safe working limits of the respirator.

Skin and Body Protection- Wear chemical resistant gloves (nitrile) and paint suits when necessary, based on risk assessment. The most suitable glove must be chosen in consultation with the gloves supplier who can inform about the breakthrough time of the glove material. PPE for the body should be selected based on the risks of the task being performed and approved by a specialist. Appropriate footwear should also be approved.

<u>Eye/Face Protection</u>- Wear approved chemical safety goggles where exposure to vapor or contact with eyes is possible. Eye wash stations should also be made available. If inhalation hazard exists, a risk assessment will determine if a full face respirator may be required

Section 9 - Physical and Chemical Properties

Information on basic physical and chemical properties:

Viscosity: Not determined

% Weight Solids 25.00

VOC Wt/Gal (wet) 5.61

Specific Gravity (SG) 0.898

Odor Threshold: Not determined

Boiling Point: 80°C

LEL/UEL: 2% - 12%

Evaporation Rate (nBuAc=1): Not determined

Vapor Density: N/A

Partition coefficient: Not determined

pH: N/A

% Volume Solids 16.51

U.S. VOC Wt/Gal (wet) 5.61

Odor: N/A

Color: Yellow

Flash Point: 16°F,-9°C

Autoignition Temperature: 404°C

Vapor Pressure: N/A

Freezing Point: Not determined

Section 10 - Stability and Reactivity

Stability and reactivity profile

This material is considered stable

Hazardous polymerization will not occur.

The following materials should be avoided in contact with the mixture

Reducing agents

Oxidizing agents

Hazardous decomposition products

Carbon oxides

Section 11 - Toxicological Information

Mixture Toxicity

Oral Toxicity LD50: 4,475mg/kg

Component Toxicity

78-93-3 Ethyl methyl ketone

Oral LD50: 2,483 mg/kg (Rat)

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LC₅₀ and LD₅₀ toxicity for this product are merely estimates and have yet to be determined. For individual component ecotoxicity, please refer to Section 11.

Possible Routes of Entry

Inhalation Skin Contact Eye Contact Ingestion

Potential Target Organs

Eyes Lungs Central Nervous System Skin Respiratory System

Effects of Overexposure

Not Available

The following components are possible carcinogens

*Materials labeled a carcinogen in dust form are supplied in solution, thus eliminating the hazard.

<u>CAS Number</u> <u>Description</u> <u>% Weight</u> <u>Carcinogen Rating</u>

None N/A

Section 12 - Ecological Information

Mixture Ecotoxicity

Toxicity- Do not release into environment. May cause long term adverse effects.

Persistence and degradability- N/A Bioaccumulative potential- N/A

Mobility in Soil- N/A

Component Ecotoxicity

Ethyl methyl ketone 96 Hr LC50 Pimephales promelas: 3130 - 3320 mg/L [flow-through]

48 Hr EC50 Daphnia magna: >520 mg/L; 48 Hr EC50 Daphnia magna: 5091

mg/L; 48 Hr EC50 Daphnia magna: 4025 - 6440 mg/L [Static]

Section 13 - Disposal Considerations

Dispose of in accordance with federal, state and local regulations. Controlled incineration is recommended for disposal of unused product. Prevent contamination of soil, drains and surface waters. Dispose of large containers to a licensed reconditioner. Dispose of small containers in compliance with local regulations.

Section 14 - Transport Information

AgencyProper Shipping NameUN NumberPacking GroupHazard ClassDOTPRINTING INKUN12103II

Section 15 - Regulatory Information

The following chemicals are listed in California Title 8 CCR Sections as Hazardous Substances 78-93-3 Ethyl methyl ketone

The following chemicals are listed in California Title 8 CCR Sections 5200-5220 as Carcinogens .

- None

The following chemicals are listed in California Title 8 CCR Section 5203 as Carcinogens

- None

The following chemicals are listed in California Title 8 CCR Section 5209 as Carcinogens .

- None

The following chemicals are listed in the EU-Substances of Very High Concern (2008/67/ED) (SVHC):

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- None

The following chemicals are listed in the EU-Restriction of the use of certain Hazardous Substances (2011/65/EU) (RoHS):

- None

The following chemicals are included in the Global Automotive Declarable Substance List (GADSL)

- None

The following substances are required for notification by the Japanese Enforcement Order of the Industrial Safety and Health Law (ISHL):

78-93-3 Ethyl methyl ketone

The following chemicals are listed on the Massachusetts Right-to-Know Hazardous Substances List. 78-93-3 Ethyl methyl ketone

The following chemicals are listed on the New Jersey Right-to-Know Hazardous Substances List. 78-93-3 Ethyl methyl ketone

The following chemicals are listed on the Pennsylvania Right-to-Know Hazardous Substances List. 78-93-3 Ethyl methyl ketone

The following chemicals are listed by the State of California Safe Drinking Water and Toxic Enforcement Act of 1986 (Proposition 65):

- None

Section 313 of the Emergency Planning and Community Right-to-Know Act of 1986 (EPCRA) requires certain facilities manufacturing, processing, or otherwise using listed toxic chemicals to report their environmental releases of such chemicals annually. The following chemicals are listed:

- None

The following chemicals are listed in EPCRA (SARA) Section 313: Persistent, Bioaccumulative, and Toxic Chemicals (PBT)

- None

The following chemicals are listed under EPCRA (SARA) Section 313: Toxic Release Inventory (TRI)

- None

Under Section 12(b) of the Toxic Substances Control Act (TSCA), exporters may need to notify the U.S. Environmental Protection Agency if they export or intend to export a product containing a chemical substance that is present on this list. The following substances are contained within this material:

- None

The following chemicals are listed as a Hazardous Air Pollutant under listed under the U.S. CAA (Clean Air Act)

- None

Country	Regulation	All Components Listed
Australia	Australian Inventory of Chemical Substances (AICS)	Yes
Canada	Canadian Domestic Substances List (DSL)	Yes
Canada	Canadian Non-Domestic Substances List (NSDL)	No
China	Inventory of Existing Chemical Substances Produced or Imported in China (IECSC	C) No
Europe	European Inventory of Existing Commercial Chemical Substances (EINECS)	Yes
Europe	European List of Notified Chemical Substances (ELINCS)	No
Europe	REACH Registered or Pre-Registered Substances and Intermediates	Yes
Japan	Japanese Inventory of Existing and New Chemical Substances (ENCS)	Yes
Japan	Japan Inventory of Industrial Saftey and Health Law Substances (ISHL)	No
Korea	Korean Existing Chemical Inventory (KECI)	Yes

New ZealandNew Zealand Inventory of Chemicals (NZIoC)YesPhilippinesPhilippines Inventory of Chemicals and Chemical Substances (PICCS)YesUSAToxic Substances and Control Act (TSCA)Yes

EU Risk Phrases

Not Available

Safety Phrase

Not Available

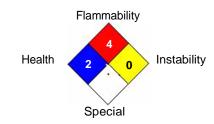
Section 16 - Other Information

NFPA and HMIS use a numbering scale ranging from 0 to 4 to indicate the degree of hazard. A value of zero means that the substance possesses essentially no hazard; a rating of four indicates extreme danger. Although similar, the two rating systems are intended for different purposes, and use different criteria. The NFPA system was developed to provide an on-the-spot alert to the hazards of a material, and their severity, to emergency responders. The HMIS system was designed to communicate workplace hazard information to employees who handle hazardous chemicals.

Hazardous Material Information System (HMIS)

HEALTH 2 HMIS & NFPA Hazard Rating Legend *= Chronic Health Hazard PHYSICAL HAZARD 0 = INSIGNIFICANT 1 = SLIGHT 2 = MODERATE 3 = HIGH

National Fire Protection Association (NFPA)



The information accumulated herein is believed to be accurate but is not warranted to be whether originating with the company or not. Recipients are advised to confirm in advance of need that the information is current, applicable, and suitable to their circumstances.

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