

SAFETY DATA SHEET

1. Identification

Product identifier Other means of identification Recommended use Recommended restrictions Supplier/Distributor information	TAC-130 Acetone Dye Based Ink None. Inkjet Ink. None known.
Company name Address Telephone E-mail Emergency phone number	PANNIER CORPORATION 207 Sandusky Street Pittsburgh, PA 15212 USA 412-323-4900 sales@pannier.com Infotrac Response # 800-535-5053

2. Hazard(s) identification

Physical hazards	Flammable liquids	Category 2
Health hazards	Serious eye damage/eye irritation	Category 2A
	Specific target organ toxicity, single exposure	Category 3 narcotic effects
OSHA defined hazards	Not classified.	
Label elements		
Signal word	Danger	
Hazard statement	Highly flammable liquid and vapor. Causes se dizziness.	rious eye irritation. May cause drowsiness or
Precautionary statement		
Prevention	Keep away from heat/sparks/open flames/hot closed. Ground/bond container and receiving e electrical/ventilating/lighting equipment. Use o measures against static discharge. Avoid brea handling. Use only outdoors or in a well-ventila protection/face protection.	nly non-sparking tools. Take precautionary attention to the second strain to the second strain term is
Response	If inhaled: Remove person to fresh air and kee center/doctor if you feel unwell. If in eyes: Rins	se cautiously with water for several minutes. do. Continue rinsing. If eye irritation persists: Get
Storage	Store in a well-ventilated place. Keep cool. Ke	ep container tightly closed. Store locked up.
Disposal	Dispose of contents/container in accordance v	vith local/regional/national/international regulations.
Hazard(s) not otherwise classified (HNOC)	None known.	

3. Composition/information on ingredients

Mixtures

Chemical name	CAS number	%
Acetone	67-64-1	80-90
Alkyd resin	Proprietary	5-10

2-Pentanone	10	7-87-9	<5
Black dye	619	01-87-9	<5
Terpene phenolic	2590)94-71-8	<5
Xylene	133	30-20-7	<1
Ethylbenzene	10	0-41-4	<0.1
Composition comments	The manufacturer has claimed one or more hazardous ing OSHA Hazard Communication Standard. The hazards of t this SDS.		
4. First-aid measures			
Inhalation	Remove victim to fresh air and keep at rest in a position co CENTER or doctor/physician if you feel unwell.	mfortable for breat	hing. Call a POIS
Skin contact	Take off immediately all contaminated clothing. Rinse skin attention if irritation develops and persists.	with water/shower.	Get medical
Eye contact	Immediately flush eyes with plenty of water for at least 15 r present and easy to do. Continue rinsing. Get medical atter		
Ingestion	Rinse mouth. If ingestion of a large amount does occur, ca	II a poison control of	center immediately
Most important symptoms/effects, acute and delayed	May cause drowsiness and dizziness. Headache. Nausea, Symptoms may include stinging, tearing, redness, swelling		
Indication of immediate medical attention and special treatment needed	Provide general supportive measures and treat symptomat immediately. While flushing, remove clothes which do not a ambulance. Continue flushing during transport to hospital. Symptoms may be delayed.	adhere to affected a	area. Call an
General information	Take off all contaminated clothing immediately. Ensure tha material(s) involved, and take precautions to protect thems before reuse.		
5. Fire-fighting measures			
Suitable extinguishing media	Alcohol resistant foam. Water fog. Dry chemical powder. C	arbon dioxide (CO	2).
Unsuitable extinguishing media	Do not use water jet as an extinguisher, as this will spread	the fire.	
Specific hazards arising from the chemical	Vapors may form explosive mixtures with air. Vapors may to fignition and flash back. During fire, gases hazardous to l		
Special protective equipment and precautions for firefighters	Self-contained breathing apparatus and full protective cloth	ning must be worn i	in case of fire.
Fire fighting equipment/instructions	In case of fire and/or explosion do not breathe fumes. Move so without risk.	e containers from f	ire area if you can
Specific methods	Use standard firefighting procedures and consider the haza	ards of other involv	ed materials.
General fire hazards	Highly flammable liquid and vapor.		

6. Accidental release measures

Personal precautions, protective equipment and emergency procedures Keep unnecessary personnel away. Keep people away from and upwind of spill/leak. Eliminate all ignition sources (no smoking, flares, sparks, or flames in immediate area). Wear appropriate protective equipment and clothing during clean-up. Avoid breathing mist or vapor. Do not touch damaged containers or spilled material unless wearing appropriate protective clothing. Ventilate closed spaces before entering them. Local authorities should be advised if significant spillages cannot be contained. For personal protection, see section 8 of the SDS.

Methods and materials for containment and cleaning up	Eliminate all ignition sources (no smoking, flares, sparks, or flames in immediate area). Take precautionary measures against static discharge. Use only non-sparking tools. Keep combustibles (wood, paper, oil, etc.) away from spilled material.
	Large Spills: Stop the flow of material, if this is without risk. Dike the spilled material, where this is possible. Cover with plastic sheet to prevent spreading. Use a non-combustible material like vermiculite, sand or earth to soak up the product and place into a container for later disposal. Following product recovery, flush area with water.
	Small Spills: Absorb with earth, sand or other non-combustible material and transfer to containers for later disposal. Wipe up with absorbent material (e.g. cloth, fleece). Clean surface thoroughly to remove residual contamination.
Environmental precautions	Never return spills to original containers for re-use. For waste disposal, see section 13 of the SDS. Avoid discharge into drains, water courses or onto the ground.
7. Handling and storage	
Precautions for safe handling	Do not handle, store or open near an open flame, sources of heat or sources of ignition. Protect material from direct sunlight. When using do not smoke. Explosion-proof general and local exhaust ventilation. Take precautionary measures against static discharges. All equipment used when handling the product must be grounded. Use non-sparking tools and explosion-proof equipment. Avoid breathing mist or vapor. Avoid contact with eyes. Avoid prolonged exposure. Wear appropriate personal protective equipment. Observe good industrial hygiene practices. Use care in handling/storage.
Conditions for safe storage, including any incompatibilities	Store locked up. Keep away from heat, sparks and open flame. Prevent electrostatic charge build-up by using common bonding and grounding techniques. Store in a cool, dry place out of direct sunlight. Store in original tightly closed container. Store in a well-ventilated place. Keep in an area equipped with sprinklers. Store away from incompatible materials (see Section 10 of the SDS).

8. Exposure controls/personal protection

Occupational exposure limits

US. OSHA Table Z-1 Limits for Air Contaminants (29 CFR 1910.1000)

Components	Туре	ł	V	alue	
2-Pentanone (CAS 107-87-9)	PEL		7	00 mg/m3	
			20	00 ppm	
Acetone (CAS 67-64-1)	PEL		24	400 mg/m3	
			10	000 ppm	
US. ACGIH Threshold Li	mit Values				
Components	Туре	1	V	alue	
2-Pentanone (CAS 107-87-9)	STEI	-	1:	50 ppm	
Acetone (CAS 67-64-1)	STEI	-	7	50 ppm	
,	TWA		5	00 ppm	
US. NIOSH: Pocket Guid			50	00 ppm	
				00 ppm alue	
US. NIOSH: Pocket Guid	le to Chemical Hazards	1	V		
US. NIOSH: Pocket Guid Components 2-Pentanone (CAS	le to Chemical Hazards Type	1	V . 5	alue	
US. NIOSH: Pocket Guid Components 2-Pentanone (CAS	le to Chemical Hazards Type		V . 5: 1:	alue 30 mg/m3	
US. NIOSH: Pocket Guic Components 2-Pentanone (CAS 107-87-9)	le to Chemical Hazards Type TWA		V 50 11 51	alue 30 mg/m3 50 ppm	
US. NIOSH: Pocket Guic Components 2-Pentanone (CAS 107-87-9)	le to Chemical Hazards Type TWA		V 50 11 51	alue 30 mg/m3 50 ppm 90 mg/m3	
US. NIOSH: Pocket Guid Components 2-Pentanone (CAS 107-87-9) Acetone (CAS 67-64-1)	le to Chemical Hazards Type TWA TWA		V 50 11 51	alue 30 mg/m3 50 ppm 90 mg/m3	
US. NIOSH: Pocket Guid Components 2-Pentanone (CAS 107-87-9) Acetone (CAS 67-64-1) ogical limit values	le to Chemical Hazards Type TWA TWA		V 50 11 51	alue 30 mg/m3 50 ppm 90 mg/m3	
US. NIOSH: Pocket Guid Components 2-Pentanone (CAS 107-87-9) Acetone (CAS 67-64-1) ogical limit values ACGIH Biological Expos	le to Chemical Hazards Type TWA TWA		V 5: 1: 5: 2:	alue 30 mg/m3 50 ppm 90 mg/m3 50 ppm	

Acetone Black Low VOC (All Colors) Version #: 01 Revision date: - Issue date: 21-May-2015

Appropriate engineering controls	Explosion-proof general and local exhaust ventilation. Good general ventilation (typically 10 air changes per hour) should be used. Ventilation rates should be matched to conditions. If applicable, use process enclosures, local exhaust ventilation, or other engineering controls to maintain airborne levels below recommended exposure limits. If exposure limits have not been established, maintain airborne levels to an acceptable level. Provide eyewash station. Eye wash fountain and emergency showers are recommended.
Individual protection measures,	such as personal protective equipment
Eye/face protection	Wear safety glasses with side shields (or goggles).
Skin protection	
Hand protection	Wear appropriate chemical resistant gloves. Suitable gloves can be recommended by the glove supplier.
Other	Wear suitable protective clothing.
Respiratory protection	Chemical respirator with organic vapor cartridge and full facepiece.
Thermal hazards	Wear appropriate thermal protective clothing, when necessary.
General hygiene considerations	When using do not smoke. Always observe good personal hygiene measures, such as washing after handling the material and before eating, drinking, and/or smoking. Routinely wash work clothing and protective equipment to remove contaminants.

9. Physical and chemical properties

Appearance	
Physical state	Liquid.
Form	Liquid.
Color	According to product specification.
Odor	Characteristic.
Odor threshold	Not available.
рН	Not available.
Melting point/freezing point	Not available.
Initial boiling point and boiling	174.2 °F (79 °C)
range	
Flash point	24.8 °F (-4.0 °C)
Evaporation rate	Not available.
Flammability (solid, gas)	Not applicable.
Upper/lower flammability or exp	losive limits

Explosive limit - lower (%)	2.6 % v/v
Explosive limit - upper (%)	13 % v/v
Vapor pressure	233 hPa
Vapor density	Not available.
Relative density	Not available.
Solubility(ies)	
Solubility (water)	Partially miscible in water.
Partition coefficient (n-octanol/water)	Not available.
Auto-ignition temperature	869 °F (465 °C)
Decomposition temperature	Not available.
Viscosity	Not available.
Other information	
Density	0.83 g/cm3
Explosive properties	Not explosive.
Oxidizing properties	Not oxidizing.

10. Stability and reactivity

Reactivity	The product is stable and non-reactive under normal conditions of use, storage and transport.
Chemical stability	Material is stable under normal conditions.

Possibility of hazardous reactions	No dangerous reaction known under conditions of normal use.
Conditions to avoid	Avoid heat, sparks, open flames and other ignition sources. Avoid temperatures exceeding the flash point. Contact with incompatible materials.
Incompatible materials	Acids.
Hazardous decomposition products	Thermal decomposition or combustion may liberate carbon oxides and other toxic gases or vapors.

11. Toxicological information

Information on likely routes of exposure

Inhalation	May cause drowsiness and dizziness. Headache. Nausea, vomiting. Prolonged inhalation may be harmful.
Skin contact	Prolonged or repeated contact may dry skin and cause irritation.
Eye contact	Causes serious eye irritation.
Ingestion	May cause discomfort if swallowed. Expected to be a low ingestion hazard.
Symptoms related to the physical, chemical and toxicological characteristics	Headache. May cause drowsiness and dizziness. Nausea, vomiting. Severe eye irritation. Symptoms may include stinging, tearing, redness, swelling, and blurred vision.

Information on toxicological effects

Acute toxicity	Narcotic effects.		
Components	Species	Test Results	
2-Pentanone (CAS 107-87-9)			
Acute			
Dermal			
LD50	Rabbit	6500 mg/kg	
Acetone (CAS 67-64-1)			
Acute			
Dermal			
LD50	Rabbit	20 ml/kg	
Inhalation			
LC50	Rat	50 mg/l, 8 Hours	
Oral			
LD50	Rat	5800 mg/kg	
Skin corrosion/irritation	Prolonged skin contact may cause temporary irritation.		
Serious eye damage/eye irritation	Causes serious eye irritation.		
Respiratory or skin sensitization	on		
Respiratory sensitization	Not a respiratory sensitizer.		
Skin sensitization	This product is not expected to cause skin sensitization.		
Germ cell mutagenicity	No data available to indicate product or any components present at greater than 0.1% are mutagenic or genotoxic.		
Carcinogenicity	This product is not considered to be a carcinogen by IARC, ACGIH, NTP, or OSHA.		
OSHA Specifically Regula	ted Substances (29 CFR 1910.1001-1	050)	
Not listed.			
Reproductive toxicity	This product is not expected to cause reproductive or developmental effects.		
Specific target organ toxicity - single exposure	May cause drowsiness and dizzines	SS.	
Specific target organ toxicity - repeated exposure	Not classified.		
Aspiration hazard	Not an aspiration hazard.		
Chronic effects	Prolonged inhalation may be harmful.		
	- · ·		

12. Ecological information

		ntally hazardous. However, this does not exclude the have a harmful or damaging effect on the environment.
	Species	Test Results
LC50	Fathead minnow (Pimepha	les promelas) > 100 mg/l, 96 hours
No data is available on the degradability of this product.		
nol / water (I	og Kow)	
0.91		
The product is partly miscible with water and may spread in the aquatic environment.		
None known.		
ns		
Collect and reclaim or dispose in sealed containers at licensed waste disposal site. Dispose of contents/container in accordance with local/regional/national/international regulations.		
Dispose in accordance with all applicable regulations.		
D001: Waste Flammable material with a flash point <140 F The waste code should be assigned in discussion between the user, the producer and the waste disposal company.		
Dispose of in accordance with local regulations. Empty containers or liners may retain some product residues. This material and its container must be disposed of in a safe manner (see: Disposal instructions).		
Since emptied containers may retain product residue, follow label warnings even after container emptied. Empty containers should be taken to an approved waste handling site for recycling or disposal.		
	LC50 No data is nol / water (I The produ None know None know ns Collect an contents/c Dispose ir D001: Wa The waste disposal c Dispose o product re Dispose i Since emp emptied. E	possibility that large or frequent spills can l Species LC50 Fathead minnow (Pimephal No data is available on the degradability of the degradability on the degradability of the

14. Transport information

DOT	
UN number	UN1210
UN proper shipping name	Printing ink, flammable
Transport hazard class(es)	
Class	3
Subsidiary risk	
Label(s)	3
Packing group	I
Special precautions for user	Read safety instructions, SDS and emergency procedures before handling.
Special provisions	149, IB2, T4, TP1, TP8
Packaging exceptions	150
Packaging non bulk	173
Packaging bulk	242
ΙΑΤΑ	
UN number	UN1210
UN proper shipping name	Printing ink flammable
Transport hazard class(es)	
Class	3
Subsidiary risk	-
Packing group	II
Environmental hazards	No.
ERG Code	3L
	Read safety instructions, SDS and emergency procedures before handling.
IMDG	
UN number	UN1210
UN proper shipping name	PRINTING INK flammable
Transport hazard class(es)	
Class	3

Subsidiary risk Packing group	-	
Environmental hazards		
Marine pollutant	No.	
EmS	F-E, S-D	
		S and emergency procedures before handling.
Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code	Not established.	
15. Regulatory information	ı	
US federal regulations	This product is a "Hazardous Standard, 29 CFR 1910.1200 One or more components are	
TSCA Section 12(b) Export N	•	
Not regulated. OSHA Specifically Regulated	d Substances (29 CFR 1910.1	1001-1050)
Not listed.		
CERCLA Hazardous Substan		
2-Pentanone (CAS 107-8 Acetone (CAS 67-64-1)	7-9)	LISTED LISTED
Superfund Amendments and Rea	authorization Act of 1986 (SA	ARA)
Hazard categories	Immediate Hazard - Yes	
	Delayed Hazard - No Fire Hazard - Yes Pressure Hazard - No Reactivity Hazard - No	
SARA 302 Extremely hazard Not listed.	-	
SARA 311/312 Hazardous	Yes	
chemical	100	
SARA 313 (TRI reporting) Not regulated.		
Other federal regulations		
Clean Air Act (CAA) Section	112 Hazardous Air Pollutant	s (HAPs) List
Not regulated. Clean Air Act (CAA) Section	112(r) Accidental Release P	revention (40 CFR 68.130)
Not regulated.		
Safe Drinking Water Act (SDWA)	Not regulated.	
Chemical Code Number		ential Chemicals (21 CFR 1310.02(b) and 1310.04(f)(2) and
Acetone (CAS 67-64- Drug Enforcement Admi		6532 Exempt Chemical Mixtures (21 CFR 1310.12(c))
Acetone (CAS 67-64-	,	35 %WV
DEA Exempt Chemical M		0500
Acetone (CAS 67-64-	-1)	6532
US state regulations US. Massachusetts RTK - St	ubstance List	
2-Pentanone (CAS 107-8)		
Acetone (CAS 67-64-1) US. New Jersey Worker and		Act
Acetone (CAS 67-64-1)		
US. Pennsylvania Worker an	d Community Right-to-Know	v Law
2-Pentanone (CAS 107-8 Acetone (CAS 67-64-1)	7-9)	

US. Rhode Island RTK

Acetone (CAS 67-64-1)

US. California Proposition 65

WARNING: This product contains a chemical known to the State of California to cause cancer and birth defects or other reproductive harm.

US - California Proposition 65 - Carcinogens & Reproductive Toxicity (CRT): Listed substance

Ethylbenzene (CAS 100-41-4)

International Inventories

Country(s) or region	Inventory name	On inventory (yes/no)*
Australia	Australian Inventory of Chemical Substances (AICS)	No
Canada	Domestic Substances List (DSL)	No
Canada	Non-Domestic Substances List (NDSL)	Yes
China	Inventory of Existing Chemical Substances in China (IECSC)	Yes
Europe	European Inventory of Existing Commercial Chemical Substances (EINECS)	No
Europe	European List of Notified Chemical Substances (ELINCS)	No
Japan	Inventory of Existing and New Chemical Substances (ENCS)	No
Korea	Existing Chemicals List (ECL)	No
New Zealand	New Zealand Inventory	No
Philippines	Philippine Inventory of Chemicals and Chemical Substances (PICCS)	No
United States & Puerto Rico	Toxic Substances Control Act (TSCA) Inventory	No

*A "Yes" indicates this product complies with the inventory requirements administered by the governing country(s).

A "No" indicates that one or more components of the product are not listed or exempt from listing on the inventory administered by the governing country(s).

16. Other information, including date of preparation or last revision

Issue date	21-May-2015
Revision date	-
Version #	01
HMIS® ratings	Health: 2 Flammability: 3 Physical hazard: 0
NFPA ratings	20

Disclaimer

Pannier Corporation cannot anticipate all conditions under which this information and its product, or the products of other manufacturers in combination with its product, may be used. It is the user's responsibility to ensure safe conditions for handling, storage and disposal of the product, and to assume liability for loss, injury, damage or expense due to improper use. The information in the sheet was written based on the best knowledge and experience currently available.