

IMPORTANT: Read this MSDS before handling and disposing of this product and pass this information onto employees, customers and users of this product.

**24 HOUR EMERGENCY TELEPHONE NUMBER: INFOTRAC 1-800-535-5053**

### SECTION I - PRODUCT IDENTIFICATION

Product Name: Green Steel Marking Ink  
CAS Number: Mixture  
Material: Ink jet ink  
Hazard Rating: Health: 2 Fire: 3 Reactivity: 0 PPI: H

### SECTION II - INGREDIENT AND HAZARD INFORMATION

Ingredient Name	CAS Number	Percent	TSCA
ETHANOL NATURAL	64-17-5	30 - 60 .	Y
HMIS Health: 1 Fire:3	Reactivity:0	PPI:H	
\$ METHANOL	67-56-1	3 - 8	Y
HMIS Health: 1 Fire:3	Reactivity:0	PPI:H	
ETHYL ACETATE	141-78-6	1-5	Y
HMIS Health: 1 Fire:3	Reactivity:0	PPI:H	
ISOPROPANOL 99% ANHY	67-63-0	2 - 4	Y
HMIS Health: 1 Fire:3	Reactivity:1	PPI:H	

\*\*\* ALL Ingredients in this product are listed in the T.S.C.A. Inventory

#### Additional Information

**SECTION 313 SUPPLIER NOTIFICATION:** this product may contain Toxic chemicals subject to the reporting requirements of section 313 of the emergency planning and community right to know act of 1986 and 40 CFR 372.

**CAUTION:** This product may become a dust nuisance when removed by sanding, abrading or sandblasting. Dust masks should be worn during these operations.

NE = not established NA = not available NR = not regulated

This product does not contain polycyclic organic material solvents.

All components of this mixture are listed on the tsca inventory.

### SECTION III - PHYSICAL DATA

Form: LIQUID  
Appearance/Color: GREEN  
Odor: ALCOHOL  
pH Value: N/A  
Boiling Range: 170.6°F - 173.°F (77.°C - 78.33°C)  
Vapor Pressure (mmHg): Not Available  
Melting Point: Not Available  
Evaporation Rate: Slower than n-Butyl Acetate  
Vapor Density: Heavier than air  
Partition Coefficient: Not Applicable  
% Volatile Weight: 58.18%  
% Volatile Volume: 85.54%  
Specific Gravity: 1.01816  
VOC: 5.79  
Molecular Weight: N/A  
Heavy Elements (ppm): 0.

#### **SECTION IV - FIRE AND EXPLOSION HAZARD DATA**

**Flammability Class** IC  
**Flash Range:** 24.1°F - 65.3°F (-4.39°C - 18.5°C) Tag Closed Cup  
**Explosive Range:** Not Available

**EXTINGUISHING MEDIA:** Carbon Dioxide---Dry Chemical---Foam---Water Fog

Use water for cooling material stored in vicinity of fire.

**SPECIAL FIREFIGHTING PROCEDURES:** Use self-contained breathing apparatus with a full facepiece operated in pressure-demand or other positive pressure mode. Wear protective clothing.

**UNUSUAL FIRE & EXPLOSION HAZARDS:** Vapors are heavier than air and may travel along the ground to an ignition source some distance from material handling point. Ignition sources include pilot lights, smoking, heaters, electric motors, sparks from electrical switches and static discharges.

**CAUTION:** Never use cutting torch on empty containers! Residual solvent vapor in empty container may explode. Application to hot surfaces requires special precautions. During emergency conditions, overexposure to decomposition products may cause a health hazard. Symptoms may not be immediately apparent. Obtain Medical Attention.

#### **SECTION V - HEALTH HAZARD DATA**

<b>Route</b>	<b>Species</b>	<b>Exposure and Dose</b>
ISOPROPANOL	99% ANHY	LC50 1500. PPM LD50 6.2 PPM LD50 16.4 PPM

**PERMISSIBLE EXPOSURE LEVEL:** Refer to Section II

#### **EFFECTS OF OVEREXPOSURE:**

**EYES:** Can cause redness, irritation, swelling and blurred vision.

**SKIN:** Prolonged or repeated contact can cause moderate irritation, defatting, dermatitis.

**BREATHING:** Excessive inhalation of vapors and/or spray mist can cause respiratory irritation, dizziness, weakness, fatigue, nausea, headache, unconsciousness and even asphyxiation.

**SWALLOWING:** Can cause gastrointestinal irritation, nausea, vomiting and diarrhea; aspiration of material into the lungs can cause chemical pneumonitis which can be fatal.

#### **FIRST AID:**

**EYES:** Flush with large amounts of water for 15 minutes. Lift eyelids occasionally, get prompt medical attention.

**SKIN:** Wash thoroughly with soap and water, remove contaminated clothing promptly; wash clothing before reuse. Consult a physician if irritation persists.

**SWALLOWING:** Since this product may contain materials which can cause lung damage if aspirated into the lungs, the decision whether to induce vomiting must be made by a physician after careful consideration of all materials ingested.

**INHALATION:** Move affected person to fresh air. If breathing is difficult, administer oxygen. If breathing has stopped, give artificial respiration. Keep person warm, quiet, and get medical attention. Consult a physician.

#### **SECTION VI - REACTIVITY DATA**

**Stability:** This product is stable  
**Hazardous Polymerization:** Hazardous polymerization will not occur

**INCOMPATIBILITY** Avoid contact with strong oxidizers (e.g. nitric acid)

**CONDITIONS TO AVOID:** Keep away from heat and open flame.

**HAZARDOUS DECOMPOSITION PRODUCTS:** May form carbon monoxide and dioxide, various hydrocarbons, etc.

#### **SECTION VII - SPILL OR LEAK PROCEDURES**

#### **STEPS TO BE TAKEN IN CASE MATERIAL IS RELEASED OR SPILLED**

PANNIER CORPORATION  
207 SANDUSKY STREET, PITTSBURGH, PA 15212-5833 U.S.A.  
MATERIAL SAFETY DATA SHEET

Green Steel Marking Ink

DATE: 04/17/2014

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**SMALL SPILL:** Absorb liquid with rags, floor absorbent, vermiculite or other absorbent material and transfer to hood.

**LARGE SPILL:** Eliminate all ignition sources---dike area of spill to prevent spreading---ventilate area if indoors---pump liquid into salvage tank---remaining liquid may be taken up with sand, floor absorbent or other absorbent material and shoveled into containers---prevent run-off to sewers and bodies of water--- notify proper authorities as required by local, state and federal regulations.

**WASTE DISPOSAL METHOD:** Dispose of in accordance with federal, state and local regulations.

### **SECTION VIII - SPECIAL PROTECTION INFORMATION**

#### **Occupational Exposure Limits**

	ACGIH TLV	ACGIH TLV-C	ACGIH STEL	OSHA STEL	OSHA PEL
ETHANOL NATURAL	1000.00 PPM	N/est	N/est	N/est	N/est
\$ METHANOL	200.00 PPM	N/est	250.00 PPM	N/est	200.00 PPM
ETHYL ACETATE	400.00 PPM	N/est	N/est	N/est	N/est
ISOPROPANOL 99% ANHY	400.00 PPM	N/est	N/est	500.00 PPM	N/est

**RESPIRATORY PROTECTION:** In outdoor or open areas with unrestricted ventilation use approved chemical/mechanical filters designed to remove a combination of particulates and vapor.

**VENTILATION:** Provide sufficient ventilation in volume and pattern to keep air contaminant concentration below current applicable OSHA permissible exposure limit or ACGIH TLV limit, and volatiles below lower explosive limit. Heavy solvent vapors should be removed from the lower levels of area, and all ignition sources (non-explosion proof equipment) should be eliminated if flammable mixtures will be encountered. Remove decomposition products formed during welding or flame cutting of surfaces coated with this product. For baking finishes - vent vapors emitted on heating.

**PROTECTIVE GLOVES:** Wear resistant gloves such as: nitrile rubber

**EYE PROTECTION:** Chemical splash goggles in compliance with OSHA regulations are advised; however, OSHA regulations also permit other types of safety glasses. ( Consult your safety equipment supplier )

**OTHER PROTECTIVE EQUIPMENT:** Normal protective clothing. Wash contaminated clothing before reuse.

### **SECTION IX - SPECIAL PRECAUTIONS**

**PRECAUTIONS TO BE TAKEN IN HANDLING AND STORING:** Do not drop containers. Avoid heat, sparks, and open flame. Store large quantities only in buildings designed to comply with OSHA 1910.106. Never use pressure to empty. Avoid breathing sanding dust. Do not handle until the manufacturers safety precautions have been read and understood.

**OTHER PRECAUTIONS:** The information accumulated herein is believed to be accurate but is not warranted to be whether originating with the company or not. Recipients are advised to confirm in advance of need that the information is current, applicable, and suitable to their circumstances.

### **SECTION X - ADDITIONAL REGULATORY INFORMATION**

**SARA TITLE III SECTION 313:** This product contains the following toxic chemicals subject to the reporting requirements of Section 313 of the Emergency Planning and Community Right to Know Act of 1986 and of 40 CFR 372:

<b>Ingredient Name</b>	<b>CAS Number</b>	<b>Percent</b>
\$ METHANOL	67-56-1	5.60
PROP 65 (CARCINOGEN): N/A		
PROP 65 (TERATOGEN): N/A		
PROP 65 (BOTH CARCINOGEN AND TERATOGEN): N/A		

**SECTION XI OTHER INFORMATION**

**DISCLAIMER OF LIABILITY**

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