SECTION 1 - CHEMICAL PRODUCT AND COMPANY INFORMATION

Product identifier: Cleaner

Product Name: CL-TPWA 010; CL-TWA 010; CL-TWM 010

Details of the supplier of the safety data sheet

Manufacturer/Supplier: PANNIER CORPORATION
207 SANDUSKY STREET
PITTSBURGH, PA 15212-5823 U.S.A.

Emergency 24 hr Telephone Number: INFOTRAC 1-800-535-5053

Further Information

Toxicological information center (Mainz / Germany)

You should contact a doctor or a toxicological information centre if you suspect poisoning. The toxicological information centre provides free medical advice in the event of poisoning or a suspicion of poisoning to everyone around the clock.

Important questions for EMERGENCY:
- Who: - age, weight, sex of the person concerned, telephone number.: for recall.
- What: - All you can say about the involved agents.
- How much: - Try to estimate the maximum possible intake.
- When: - Try to get the time elapsed since the incident time estimate.
- What else: - First observed symptoms? First Measures taken?

SECTION 2 - HAZARDS IDENTIFICATION

Classification of the chemical

Hazard categories:
Flammable: liquid: Flam. Liq. 4
Skin corrosion/irritation: Skin Irrit. 2
Serious eye damage/eye irritation: Eye Irrit. 2A

Hazard Statements:
- Combustible liquid
- Causes skin irritation
- Causes serious eye irritation

Label elements
Signal word: Warning
Pictograms: exclamation mark

Hazard statements
- Combustible liquid
- Causes skin irritation
- Causes serious eye irritation

Precautionary statements
- Wear protective gloves/protective clothing/eye protection/face protection.

Hazard statements not otherwise classified

In principle all chemicals are particularly dangerous. Therefore they are to be handled only by specially trained personnel with the necessary care. The disposal of this product requires the expertise resp. an annual instruction according to ChemVerbotsV.

SECTION 3 - COMPOSITION / INFORMATION ON INGREDIENTS

Mixtures
Chemical characterization
Mixture of organic solvents, water and additives.

Hazardous components

<table>
<thead>
<tr>
<th>CAS No</th>
<th>Components</th>
<th>Quantity</th>
</tr>
</thead>
<tbody>
<tr>
<td>64-17-5</td>
<td>ethanol, ethyl alcohol</td>
<td>1 - 5 %</td>
</tr>
<tr>
<td>107-98-2</td>
<td>1-methoxy-2-propanol; monopropylene glycol methyl ether</td>
<td>1 - 5 %</td>
</tr>
<tr>
<td>1336-21-6</td>
<td>Ammonium hydroxide solution 25%</td>
<td>1 - 5 %</td>
</tr>
</tbody>
</table>

SECTION 4 - FIRST AID MEASURES

Description of first aid measures

General information
In case of accident or unwellness, seek medical advice immediately (show directions for use or safety data sheet if possible). Remove contaminated, saturated clothing immediately. If victim is at risk of losing consciousness, position and transport on their side.

After inhalation
Remove casualty to fresh air and keep warm and at rest. If breathing is irregular or stopped, administer artificial respiration. Seek medical attention if problems persist.

After contact with skin
After contact with skin, take off immediately all contaminated clothing, and wash immediately with plenty of water and soap. Repeated exposure may cause skin dryness or cracking. Use protective skin cream before handling the product. In case of skin irritation, consult a physician.

After contact with eyes
If product gets into the eye, keep eyelid open and rinse immediately with large quantities of water, for at least 5 minutes. Subsequently consult an ophthalmologist. Remove contact lenses, if present and easy to do. Continue rinsing.

After ingestion
Keep at rest. Rinse mouth thoroughly with water. Let water be drunken in little sips (dilution effect). Do NOT induce vomiting. Aspiration hazard. Do not give fatty oils and milk. Do not allow a neutralisation agent to be drunk. Call a physician immediately.

Most important symptoms and effects, both acute and delayed

SECTION 2: Hazards identification & SECTION 11: Toxicological information

Indication of any immediate medical attention and special treatment needed
There are no data available on the mixture itself.

SECTION 5 - FIRE FIGHTING MEASURES

Extinguishing media

Suitable extinguishing media
The product itself does not burn. Co-ordinate fire-fighting measures to the fire surroundings. In case of fire, use sand, extinguishing powder or alcohol resistant foam. Water fog. Atomized water.

Unsuitable extinguishing media
High power water jet.

Specific hazards arising from the chemical
Carbon monoxide. CO Carbon dioxide (CO2).

Special protective equipment and precautions for fire-fighters
Wear a self-contained breathing apparatus and chemical resistant suit.

Additional information
Use water spray jet to protect personnel and to cool endangered containers. Collect contaminated fire extinguishing water separately. Do not allow entering drains or surface water.

SECTION 6 - ACCIDENTAL RELEASE MEASURES

Personal precautions, protective equipment and emergency procedures
Provide fresh air. Avoid contact with skin and eyes. Wear suitable protective clothing and eye/face protection.

Environmental precautions
Do not allow to enter into surface water or drains.

**Methods and material for containment and cleaning up**

Provide adequate ventilation. Absorb with liquid-binding material (e.g. sand, diatomaceous earth, acid- or universal binding agents). Clean contaminated objects and areas thoroughly observing environmental regulations. Collect in closed and suitable containers for disposal. Treat the recovered material as prescribed in the section on waste disposal.

**Reference to other sections**

Safe handling: see section 7

Personal protection equipment: see section 8

Disposal: see section 13

**SECTION 7 - HANDLING AND STORAGE**

**Precautions for safe handling**

**Advice on safe handling**

Provide adequate ventilation as well as local exhaustion at critical locations. See information supplied by the manufacturer. Avoid breathing dust/fume/gas/mist/vapours/spray. Avoid contact with skin and eyes. Open and handle container with care. Keep container tightly closed.

**Advice on protection against fire and explosion**

Usual measures for fire prevention.

**Conditions for safe storage, including any incompatibilities**

**Requirements for storage rooms and vessels**

Keep only in the original container in a cool, well-ventilated place. Store small packages in a suitable, robust cabinet. Keep container tightly closed. Recommended storage temperature: (+15 °C) - (+25 °C)

**Advice on storage compatibility**


**Further information on storage conditions**

Protect against direct sunlight. The product is chemically stable under recommended conditions of storage, use and temperature. In case of exceeding the storage time: Product/Packaging disposal. Minimum standard for preventive measures while handling with working materials are specified in the TRGS 500.

**SECTION 8 - EXPOSURE CONTROLS / PERSONAL PROTECTION**

**Control parameters**

**Exposure limits**

<table>
<thead>
<tr>
<th>CAS No.</th>
<th>Substance</th>
<th>ppm</th>
<th>mg/m³</th>
<th>f/cc</th>
<th>Category</th>
<th>Origin</th>
</tr>
</thead>
<tbody>
<tr>
<td>64-17-5</td>
<td>Ethyl alcohol (Ethanol)</td>
<td>1000</td>
<td>1900</td>
<td>1900</td>
<td>TWA (8 h)</td>
<td>PEL</td>
</tr>
<tr>
<td>64-17-5</td>
<td>Ethyl alcohol</td>
<td>1000</td>
<td>1900</td>
<td>1900</td>
<td>TWA (8 h)</td>
<td>REL</td>
</tr>
<tr>
<td>107-98-2</td>
<td>Propylene glycol monomethyl ether</td>
<td>100</td>
<td>360</td>
<td>360</td>
<td>TWA (8 h)</td>
<td>REL</td>
</tr>
<tr>
<td></td>
<td></td>
<td>150</td>
<td>540</td>
<td>540</td>
<td>STEL (15 min)</td>
<td>REL</td>
</tr>
</tbody>
</table>

**Additional advice on limit values**

Technical measures and the application of suitable work processes have priority over personal protection equipment.

**Exposure controls**

**Protective and hygiene measures**

Keep away from food, drink and animal feedingstuffs. Remove contaminated, saturated clothing immediately. Do not breathe gas/fumes/vapour/spray. Avoid contact with skin and eyes. Protect skin by using skin protective cream. Draw up and observe skin protection programme. Wash hands before breaks and after work. When using do not eat, drink or smoke.

**Eye/face protection**

Tightly sealed safety glasses. DIN EN 166

**Hand protection**

Wear protective gloves. Recommended material: Butyl caoutchouc (butyl rubber) Thickness of the glove material >= 0,5 mm. DIN EN 374. NR (natural rubber, natural latex) limited resistance using a maximum of 10 minutes. The quality of the protective gloves resistant to chemicals must be chosen as a function of the specific working place concentration and quantity of hazardous substances. For special purposes, it is
recommended to check the resistance to chemicals of the protective gloves mentioned above together with the supplier of these gloves.

**Skin protection**
Wear suitable protective clothing.

**Respiratory protection**
Extended inhalation at levels above the workplace limit value can cause irreversible damage to the lungs. If technical exhaust or ventilation measures are not possible or insufficient, respiratory protection must be worn. Observe the wear time limits according GefStoffV in combination with the rules for using respiratory protection apparatus (BGR 190).

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**SECTION 9 - PHYSICAL AND CHEMICAL PROPERTIES**

Information on basic physical and chemical properties

<table>
<thead>
<tr>
<th>Physical state:</th>
<th>liquid</th>
</tr>
</thead>
<tbody>
<tr>
<td>Color:</td>
<td>colourless</td>
</tr>
<tr>
<td>Odor:</td>
<td>like: Solvent</td>
</tr>
</tbody>
</table>

**pH-Value (at 20 °C):** 10,5 - 11,5  
**Test method**: DIN 19268

**Changes in the physical state**

**Initial boiling point and boiling range:** 100 - 110 °C  
**Test method**: DIN 51751

**Flash point:** 67 °C  
**Test method**: DIN 51755

**Explosive properties**

**Lower explosion limits:**  
**Test method**: DIN 51649

**Upper explosion limits**  
**Test method**: DIN 51649

**Ignition temperature:**  
**Test method**: DIN 51794

**Vapor pressure: (at 20 °C)** 23 hPa  
**Test method**: DIN 51754

**Density (at 20 °C):** 0,978 - 0,981 g/cm³  
**Test method**: ISO 2811

**Solubility in other solvents** mixable with most organic solvent cleaners

**Viscosity / dynamic: (at 20 °C)** 1 mPa·s  
**Test method**: DIN 53019

**Vapour density:** > 1

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**SECTION 10 - STABILITY AND REACTIVITY**

**Chemical stability**

**Stability:** Stable
The mixture is chemically stable under recommended conditions of storage, use and temperature.

**Possibility of hazardous reactions**

Vapours of flammable solvents can accumulate in the gas phase of closed container, especially during heat treatment. Therefore keep away from fire and sources of ignition.

**Conditions to avoid**

Protect from sunlight. Store at temperatures not exceeding 35°C/95°F.

**Incompatible materials**

Keep away from strong acids, leachates, heavy metal salts and reducing materials.

**Hazardous decomposition products**

Carbon monoxide (CO), Carbon dioxide (CO2), Peroxide

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**SECTION 11 - TOXICOLOGICAL INFORMATION**

**Information on toxicological effects**

**Acute toxicity**

<table>
<thead>
<tr>
<th>CAS No</th>
<th>Components</th>
<th>Exposure routes</th>
<th>Method</th>
<th>Dose</th>
<th>Species</th>
<th>Source</th>
</tr>
</thead>
<tbody>
<tr>
<td>64-17-5</td>
<td>ethanol, ethyl alcohol</td>
<td>oral</td>
<td>LD50</td>
<td>6200 mg/kg</td>
<td>Rat</td>
<td>IUCLID</td>
</tr>
<tr>
<td></td>
<td></td>
<td>inhalative (4 h) vapour</td>
<td>LC50</td>
<td>95,6 mg/l</td>
<td>Rat</td>
<td>RTECS</td>
</tr>
<tr>
<td>107-98-2</td>
<td>1-methoxy-2-propanol; monopropylene glycol methyl ether</td>
<td>oral</td>
<td>LD50</td>
<td>&gt;5000 mg/kg</td>
<td>Rat</td>
<td>IUCLID</td>
</tr>
<tr>
<td></td>
<td></td>
<td>dermal</td>
<td>LD50</td>
<td>11000 mg/kg</td>
<td>Rabbit</td>
<td></td>
</tr>
<tr>
<td>1336-21-6</td>
<td>Ammonium hydroxide solution 25%</td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
</tbody>
</table>
**SECTION 12 - ECOLOGICAL INFORMATION**

**Persistence and degradability**
Product is partially biodegradable. Significant residues remain.

**Bioaccumulative potential**
No data available

**Mobility in soil**
No data available

**Other adverse effects**
No data available

**Further information**
The ecotoxicological properties of this mixture are determined by the ecotoxicological properties of the single components (see chapter 3).

**SECTION 13 - DISPOSAL CONSIDERATIONS**

**Waste treatment methods**
Dispose of waste according to applicable legislation. Do not empty into drains; dispose of this material and its container in a safe way. Consult the appropriate local waste disposal expert about waste disposal. The allocation of waste identity numbers/waste descriptions must be carried out according to the EEC, specific to the industry and process.

**SECTION 14 - TRANSPORT INFORMATION**

**US DOT 49 CFR 172.101**
**Proper shipping name:** Not a hazardous material with respect to these transport regulations. Not controlled under DOT

**Marine transport (IMDG)**
Other applicable information
No dangerous good in sense of this transport regulation.

**Air transport (ICAO)**
Other applicable information
No dangerous good in sense of this transport regulation.

**SECTION 15 - REGULATORY INFORMATION**

**U.S. Regulations**

**National regulatory information**
SARA Section 304 CERCLA:
Ammonium hydroxide (1336-21-6): Reportable quantity = 1,000 (454) lbs. (kg)
SARA Section 311/312 Hazards:
Ethanol (vgl. Ethylalkohol) (64-17-5): Fire hazard
1-Methoxy-2-propanol; Monopropylenglycolmethylether (107-98-2): Fire hazard, Immediate (acute) health hazard
Ammonium hydroxide (1336-21-6): Immediate (acute) health hazard
SARA Section 313 Toxic release inventory:
Ammonium hydroxide (1336-21-6): De minimis limit = 1.0 %, Reportable threshold = Standard
No chemicals in this material are subject to the reporting requirements of SARA Title III, Section 302. This material does not contain any chemical components with known CAS numbers that exceed the threshold (De Minimis) reporting levels established by SARA Title III, Section 313.

State Regulations
Safe Drinking Water and Toxic Enforcement Act of 1986 (Proposition 65, State of California)
This product contains no chemicals known to the State of California to cause cancer, birth defects or other reproductive harm.

Additional information
For use in industrial installations or professional treatment only.

SECTION 16 - OTHER INFORMATION
Hazardous Materials Information Label (HMIS)

| Health: | 1 |
| Flammability: | 1 |
| Physical Hazard: | 0 |
| Personal Protection: | B |
| NFPA Hazard Ratings |
| Health: | 1 |
| Flammability: | 1 |
| Reactivity: | 0 |

Unique Hazard: not applicable
Revision date: 30.04.2015
Revision No: 9,00,0

Abbreviations and acronyms
CIJ: Continuous Inkjet Printer
Drop-on-Demand Printer

Other data
The information is based on present level of our knowledge. It does not, however, give assurances of product properties and establishes no contract legal rights.
The receiver of our product is singulary responsible for adhering to existing laws and regulations.
The product should only be handled by persons over the age of 18, who were informed sufficiently about the dangerous nature or the product and about the necessary safety precautions.
(The data for the hazardous ingredients were taken respectively from the last version of the sub-contractor's safety data sheet.)