

**MATERIAL SAFETY DATA SHEET**

**#1001 BLACK, BLUE, DARK GREEN, GREEN, RED, ROYAL BLUE, WHITE, YELLOW INK**  
**MAY 8, 2007 REV.1**  
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**IMPORTANT:** Read this MSDS before handling and disposing of this product and pass this information on to employees, customers and users of this product.

**24 HOUR EMERGENCY TELEPHONE NUMBER: 800-424-9300**  
**INTERNATIONAL EMERGENCY TELEPHONE NUMBER: 703-527-3887**  
**207 SANDUSKY STREET, PITTSBURGH, PA 15212-5823 U.S.A.**

**SECTION I - GENERAL INFORMATION**

**PRODUCT NAME:** #1001 INK: BLACK, BLUE, DARK GREEN, GREEN, RED, ROYAL BLUE, WHITE, YELLOW  
**GENERIC NAME:** Flexographic Ink  
**CHEMICAL FAMILY:** Mixture  
**CAS NO.:** NOT AVAILABLE (MIXTURE)  
**DOT HAZARDOUS MATERIALS PROPER SHIPPING NAME:** PRINTING INK  
**DOT HAZARD CLASS:** Flammable Liquid  
**UN/NA ID NO.:** UN 1210  
**HMIS CODES:** 2H, 3F, 0R

SECTION II - HAZARDOUS INGREDIENTS		CAS NUMBER	OCCUPATIONAL EXPOSURE LIMITS		VAPOR PRESSURE		WEIGHT
			OSHA PEL	ACGIH TLV	MM HG	@ TEMP	PERCENT
Denatured Ethyl Alcohol	All Colors	64-17-5	1000 PPM	1000 PPM	44.0	68°F	30-35
Propylene Glycol Monomethyl Ether	All Colors	107-98-2	N/A	100 PPM	10.9	77°F	20
*Ethylene Glycol Monobutyl Ether:	Blue, Green, Dark Green, Royal Blue	2807-30-9	N/A	N/A	1.3	77°F	6
*Diethylene Glycol Monobutyl Ether	Green, Royal Blue, Yellow	112-34-5	N/A	N/A	0.1	77°F	2-3
*Phtlalocyanine Blue, C.I. NO. 74160	Green	147-14-8	N/A	N/A	N/A	N/A	2

\*INDICATES TOXIC CHEMICAL(S) SUBJECT TO THE REPORTING REQUIREMENTS OF SECTION 313 OF TITLE III AND OF 40 CFR 372.

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**SECTION III -  
 PHYSICAL DATA**

<b>INK</b>	<b>BLACK</b>	<b>BLUE</b>	<b>DARK GREEN</b>	<b>GREEN</b>	<b>RED</b>	<b>ROYAL BLUE</b>	<b>WHITE</b>	<b>YELLOW</b>
<b>BOILING RANGE:</b>	165°F to 248°F	165°F to 301°F	165°F to 301°F	165°F to 446°F	165°F to 248°F	165°F to 446°F	165°F to 248°F	165°F to 446°F
<b>MATERIAL V.O.C.:</b>	5.08 LB/GL (608 G/L)	4.77 LB/GL (572 G/L)	4.73 LB/GL (566 G/L)	4.55 LB/GL (545 G/L)	4.82 LB/GL (608 G/L)	4.81 LB/GL (576 G/L)	5.07 LB/GL (607 G/L)	4.41 LB/GL (576 G/L)
<b>SPECIFIC GRAVITY (H<sub>2</sub>O=1):</b>	1.0							
<b>VAPOR DENSITY:</b>	Heavier than Air							
<b>EVAPORATION RATE:</b>	Slower than Ether							
<b>SOLUBILITY IN WATER:</b>	Insoluble							
<b>APPEARANCE AND ODOR:</b>	Thin Colored Liquid, Alcoholic							

**SECTION IV - FIRE AND EXPLOSION HAZARD DATA**

**FLASH POINT:** 54°F  
**METHOD USED:** Closed Cup  
**EXTINGUISHING MEDIA:** Alcohol Foam, CO<sub>2</sub>, Dry Chemical, Water Fog  
**SPECIAL FIREFIGHTING PROCEDURES:** Water spray may be ineffective. Water may be used to cool closed containers to prevent explosion when exposed to extreme heat. Full protective equipment may be needed to protect firefighters from hazardous combustion products.  
**UNUSUAL FIRE AND EXPLOSION HAZARDS:** Closed containers may explode or collapse when exposed to extreme heat. During emergency conditions, overexposure to decomposition products may cause a health hazard.  
**FLAMMABLE LIMITS IN AIR BY VOLUME (%):**

<b>INK</b>	<b>BLACK</b>	<b>BLUE</b>	<b>DARK GREEN</b>	<b>GREEN</b>	<b>RED</b>	<b>ROYAL BLUE</b>	<b>YELLOW</b>	<b>WHITE</b>
<b>LOWER:</b>	1.6	1.3	1.3	0.9	1.6	0.9	1.6	0.9
<b>UPPER:</b>	19.0	19.0	19.0	19.0	19.0	19.0	19.0	19.0

**SECTION V - REACTIVITY DATA**

**STABILITY:** Stable  
**CONDITIONS TO AVOID:** Heat, Sparks and Open Flame  
**INCOMPATIBILITY (MATERIALS TO AVOID):** Contact with strong acids, alkalis or oxidizers.  
**HAZARDOUS DECOMPOSITION OR BYPRODUCTS:** May produce carbon monoxide, carbon dioxide, oxides of nitrogen, and other hazardous decomposition products.  
**HAZARDOUS POLYMERIZATION:** Will not occur.

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**SECTION VI - HEALTH HAZARD DATA**

**INHALATION HEALTH RISKS AND SYMPTOMS OF EXPOSURE:** Irritation of nose and throat, dizziness, headache, nausea and narcosis.

**SKIN AND EYE CONTACT HEALTH RISKS AND SYMPTOMS OF EXPOSURE:** SKIN: Prolonged or repeated contact may dry and irritate skin. EYES: Moderately irritating.

**SKIN ABSORPTION HEALTH RISKS AND SYMPTOMS OF EXPOSURE:** Dermatitis may result from repeated contact.

**INGESTION HEALTH RISKS AND SYMPTOMS OF EXPOSURE:** Can cause nausea, vomiting and narcosis.

**HEALTH HAZARDS (ACUTE AND CHRONIC):** ACUTE: Moderate irritation of eyes, nose, throat and skin. High concentrations may cause nervous system disturbances and narcosis. CHRONIC: None currently known.

<b>CARCINOGENICITY:</b>	<b>NTP?</b>	No	<b>IARC</b>	No	<b>OSHA REGULATED?</b>	No
<b>None Currently Known</b>			<b>MONOGRAPHS?</b>			

**MEDICAL CONDITIONS GENERALLY AGGRAVATED BY EXPOSURE:** Respiratory irritation, dermatitis and nausea.

**EMERGENCY AND FIRST AID PROCEDURES:** INHALATION: Remove to fresh air. Restore breathing. Treat symptoms. Consult a physician. EYES: Flush immediately with water for 15 minutes. See a physician. SKIN: Wash with soap and water. Remove contaminated clothing. Consult a physician if irritation persists. INGESTION: Drink water to dilute. Do NOT induce vomiting. Consult a physician or poison control center immediately.

**SECTION VII - PRECAUTIONS FOR SAFE HANDLING AND USE**

**STEPS TO BE TAKEN IN CASE MATERIAL IS RELEASED OR SPILLED:** Eliminate all sources of vapor ignition. Ventilate area. Avoid breathing vapors. Remove by suitable inert absorbing material.

**WASTE DISPOSAL METHOD:** Incineration is preferred, in compliance with local, state and federal regulations. Refer to MSDS caution information before attempting to cleanup.

**PRECAUTIONS TO BE TAKEN IN HANDLING AND STORING:** Keep containers closed when not in use, and keep away from heat, sparks and open flame. Avoid excessive inhalation of vapor or mist.

**OTHER PRECAUTIONS:** In accordance with good industrial practice, handle with care and avoid unnecessary contact. Use only with adequate ventilation. Wash thoroughly after handling. For industrial use only. HMIS personal protective equipment is dependent upon conditions of use.

**SECTION VIII - CONTROL MEASURES**

**RESPIRATORY PROTECTION:** When used with adequate ventilation none normally required. However, when required its use must be in compliance with all OSHA health and fit testing requirements, as given in 29 CFR 1910.134.

**VENTILATION:** Sufficient volume and pattern should be provided to keep air contaminant concentrations below current ACGIH TLV limits.

**PROTECTIVE GLOVES:** Protective gloves recommended for prolonged or repeated contact. Use rubber or plastic.

**EYE PROTECTION:** Safety eyewear is recommended and should be available to avoid accidental contact.

**OTHER PROTECTIVE CLOTHING OR EQUIPMENT:** Use protective cream when skin contact is likely.

**WORK/HYGIENIC PRACTICES:** Wash hands before eating, drinking or smoking. Avoid smoking in work area.

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SECTION IX - SPECIAL PRECAUTIONS  
NO OTHER DATA AVAILABLE

SECTION X - REGULATORY INFORMATION  
SUPERFUND AMENDMENTS AND REAUTHORIZATION ACT OF 1986 (SARA) TITLE III TOXIC  
CHEMICAL(S)  
SUBJECT TO THE REPORTING REQUIREMENTS OF SECTION 313 OF TITLE III AND OF 40 CFR 372.

	CAS NUMBER	CONCENTRATION % PER GALLON
Ethylene Glycol Monobutyl Ether	2807-30-9	Blue: 6 Dark Green: 6 Royal Blue: 6
Diethylene Glycol Monobutyl Ether	112-34-5	Green: 2 Royal Blue: 2 White: 3

**DISCLAIMER OF LIABILITY**

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